



File In Section: 5 - Brakes

Bulletin No.: 86-50-23

Date: September, 1998

Service Bulletin



SERVICE MANUAL UPDATE

Subject: Section 5C2 - Duo-Servo Drum Brakes - Revised Specifications for Out-of-Round or Tapered Drums

Models: 1993-97 Chevrolet and GMC S/T Models
1993 Oldsmobile Bravada

This bulletin revises the "Out-of-Round or Tapered" brake drum description in Section 5C2 of the 1993-97 S/T Service Manual and the 1993 Oldsmobile Bravada Service Manual.

Please replace with the attached.

050254

GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer." They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, DO NOT assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your GM Dealer for information on whether your vehicle may benefit from the information.



WE SUPPORT
VOLUNTARY TECHNICIAN
CERTIFICATION

SECTION 5C2

DUO-SERVO DRUM BRAKES

UNIT REPAIR

DRUMS

Out-of-Round or Tapered

An out-of-round or tapered drum prevents accurate brake shoe adjustment and is likely to cause excessive wear of other brake parts due to its eccentric action. An out-of-round drum can also cause severe and irregular tire tread wear as well as a pulsating brake pedal. The

drums should be resurfaced if taper or out-of-roundness exceeds 0.152 mm (0.006 inch.). When the drum exceeds the specification limits in taper and/or out-of-round, refinish the drum to true up the braking surface. Out-of-round and taper can be accurately measured with an inside micrometer and extension rods.

When measuring a drum for out-of-round and taper, take measurements at the open and closed edges of the machined surface and at right angles to each other.